

METHOD OF AND APPARATUS FOR MEASURING  
THICKNESS OF THIN FILM OR THIN LAYER

The present invention relates to a method of and apparatus for measuring the  
5 thickness of a thin film or thin layer using the spectroscopic measurement. The method and  
apparatus can be used in various fields including, for example, the measurement of the  
thickness of various layers on a wafer substrate in the semiconductor industry.

BACKGROUND OF THE INVENTION

10 An application of a spectrophotometer using visible light or infrared light is the  
measurement of the thickness of a thin film or thin layer on a substrate. The principle of the  
spectroscopic thickness measurement is as follows.

When a ray of incident light (or measurement light)  $I_0$  having a single wavelength is  
cast on a thin layer (or sample)  $S$ , as shown in Fig. 8, a part of the light is reflected on the  
15 front surface  $S_1$  of the sample  $S$ , and the remainder enters the sample  $S$ . A part of the  
incoming light is also reflected by the rear surface  $S_2$  (i.e. the boundary with the substrate),  
goes back through the sample  $S$ , and goes out through the front surface  $S_1$ . Since the first  
reflected light  $R_1$  and the second reflected light  $R_2$  have different optical path lengths, an  
interference occurs between the two light waves  $R_1$  and  $R_2$ , depending on the wavelength  $\lambda$   
20 of the measurement light  $I_0$  and the thickness  $d$  of the sample  $S$ . When a graph is drawn  
with the wavelength (or wavenumber) of the measurement light as the abscissa and the  
intensity of the interference light as the ordinate while the wavelength of the measurement  
light is changed (or scanned), a wavy interference spectrum is obtained. The waveform of  
the interference spectrum can be represented by a cosine function whose cycle interval  
25 corresponds to the thickness  $d$  of the sample. Therefore, using the interference spectrum, it is

possible to determine the thickness  $d$  of the sample S by the following steps: automatically or manually measuring the wavenumber at each crest (or peak) or trough (or valley) of the interference spectrum, determining the cycle interval in the wavenumbers between the crests or between the troughs by the least square error method or some other methods, and

5 calculating the thickness  $d$  from the wavenumber cycle interval and a known refractive index  $n$ .

The interference spectrum obtained through the spectroscopy rarely takes the ideal shape due to various factors, such as the wavenumber dependency of the interference efficiency, the wavenumber dependency of the energy distribution of the light source used,

10 and various noises arising from the apparatus. Conventional methods do not take such factors into account; the methods assume that the waveform of the interference spectrum becomes an ideal cosine curve. Thus, it has been difficult to improve the accuracy of the thickness measurement.

In view of the above problem, the applicant has proposed a method of measuring the

15 thickness of a thin film or thin layer in the Japanese Patent Application No. 2002-147107. For a spectrum obtained by a measurement and represented by a graph with the wavenumber of the incident light as the abscissa and the intensity of the interference light as the ordinate, the method defines an approximate spectrum, called the “constructed spectrum,” by modifying the ideal cosine curve while taking into account various factors that disturb the

20 waveform. The constructed spectrum is represented by a function with thickness  $d$  as a variable. Then, a graph is created to show the least square errors between the measured spectrum and the constructed spectrums for various thicknesses, and the thickness corresponding to the minimum point of the least square error is determined as the desired thickness. By taking into account the factors that disturb the waveform of the interference

25 spectrum, the above method has improved the accuracy of the thickness measurement.

In the process of determining the minimum point of the least square error between the constructed spectrum and the measured spectrum by the method of the aforementioned Japanese Patent Application, the thickness  $d$  is changed as a parameter to give various waveforms to the constructed spectrum. This method is applicable to the measurement of the 5 thickness of not only a single-layer film but also a multiple layered film.

The measurement of a multiple layered film, however, is possible only when all the layers have the same refractive index  $n$ .

#### SUMMARY OF THE INVENTION

10 The present invention addresses the problem, and an object of the present invention is, therefore, to provide a method of and an apparatus for measuring the thickness of a thin layer, which can measure the thickness of each layer of a multiple layered film even when the layers have different refractive indices.

15 Thus, the present invention provides a method of measuring the thickness of every layer of a thin film consisting of a single or multiple layers, which include the steps of:

casting a measurement light onto the thin film;

observing a measured spectrum of an interference light of lights reflected by a front surface of the thin film, reflected by each boundary between the layers of the thin film, and reflected by a rear surface of the thin film, wherein the measured spectrum shows a cyclic 20 curve;

creating a constructed spectrum including a parameter, wherein the parameter has the same dimension as that representing the cyclic curve of the measured spectrum;

calculating the least square error between the measured spectrum and the constructed spectrum;

25 detecting a local minimum value of the least square error while changing the

parameter within a predetermined range; and

calculating the thickness of each layer of the thin film from a parameter yielding the local minimum value, using refractive indices of substances constituting the layers.

In the above method, the measured spectrum can be observed using a wavelength dispersing element, such as a diffraction grating or a prism, and a linear array of photodiodes arranged along the dispersion of the wavelength.

The present invention also provides an apparatus for measuring a thickness of every layer of a thin film consisting of a single or multiple layers, which includes:

means for casting a measurement light onto the thin film;

means for observing a measured spectrum of an interference light of lights reflected by a front surface of the thin film, reflected by each boundary between the layers of the thin film, and reflected by a rear surface of the thin film, wherein the measured spectrum shows a cyclic curve;

means for creating a constructed spectrum including a parameter, wherein the parameter has the same dimension as that representing the cyclic curve of the measured spectrum;

means for calculating the least square error between the measured spectrum and the constructed spectrum;

means for detecting the local minimum value of the least square error while changing the parameter within a predetermined range; and

means for calculating the thickness of each layer of the thin film from the parameter yielding the local minimum value, using refractive indices of the substances constituting the layers.

Another method of the present invention includes the steps of:

casting a monochromatic measurement light onto the thin film;

observing a measured spectrum of an interference light of lights reflected by a front surface of the thin film, reflected by each boundary between the layers of the thin film, and reflected by a rear surface of the thin film while changing a wavelength of the measurement light, wherein the measured spectrum shows a cyclic curve;

5 creating a constructed spectrum including a parameter, wherein the parameter has the same dimension as that representing the cyclic curve of the measured spectrum,

calculating the least square error between the measured spectrum and the constructed spectrum,

detecting a local minimum value of the least square error while changing the 10 parameter within a predetermined range, and

calculating the thickness of each layer of the thin film from the parameter yielding the local minimum value, using refractive indices of substances constituting the layers.

Another apparatus of the present invention corresponding to the above method is an apparatus including:

15 means for casting a monochromatic measurement light onto the thin;

means for measuring an intensity of an interference light of lights reflected by a front surface of the thin film, reflected by each boundary of the layers of the thin film, and reflected by a rear surface of the thin film;

20 means for creating a measured spectrum with the measured intensity of the interference light while changing the wavelength of the measurement light;

means for creating a constructed spectrum including a parameter, wherein the parameter has the same dimension as that representing the cyclic curve of the measured spectrum,

means for calculating the least square error between the measured spectrum and the 25 constructed spectrum,

means for detecting a local minimum value of the least square error while changing the parameter within a predetermined range, and

means for calculating the thickness of each layer of the thin film from the parameter yielding the local minimum value, using refractive indices of the substances constituting the 5 layers.

In the method or apparatus according to the present invention, when the sample film is a multiple layered film, the constructed spectrum is created by a linear sum of plural base spectrums, each having a cycle interval as a parameter, where the dimension of the cycle interval is the same as that of the cycle interval of the measured spectrum.

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#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 shows an example of a multiple layered film onto which a measurement light is cast and by which the light is reflected.

Fig. 2 shows an example of the measured spectrum of a two-layered film.

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Fig. 3 shows the relation between the measured vector and the constructed vector.

Fig. 4 shows an example of a two-layered film onto which a measurement light is cast and by which the light is reflected.

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Fig. 5 shows the relation between the cycle interval and the least square error between the measured spectrum and the constructed spectrum obtained by the measurement of a two-layered film.

Fig. 6 schematically shows the construction of an apparatus embodying the present invention.

Fig. 7 shows the steps of calculating the thickness of a layer by the apparatus embodying the present invention.

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Fig. 8 illustrates the principle of the spectroscopic measurement of the thickness of a

film.

## DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

A method embodying the present invention is described.

5 Suppose a measurement light having a single wavelength is cast onto a multiple layered sample film 10 composed of  $i$  layers having the refractive indices of  $n_1, n_2, \dots, n_i$ , respectively, as shown in Fig.1. Then, the measurement light is reflected by the front surface (i.e. the boundary surface between the film and the air), the boundary surfaces between the layers, and the rear surface (the boundary surface between the film and the ambient air) of 10 the sample film 10. Thus, the sample film 10 produces  $(i+1)$  rays of reflected light with the  $(i+1)$  layers of the boundary surfaces. The reflected light waves interfere with each other, producing an interference light. The interference light is detected as the reflected light from the surface of the sample film 10.

15 Changing (or scanning) the wavelength of the measurement light will change the intensity of the reflected light coming from the sample film 10. When a graph is drawn with the wavenumber or wavelength as the abscissa and the intensity of the reflected light as the ordinate, the graph becomes a cyclic spectrum, which is hereby called the “measured spectrum.” Fig. 2 shows an example of the measured spectrum obtained by the measurement of a film composed of two layers having different refractive indices and being 20 200nm and 4000nm in thickness.

The following description assumes that the wavenumber is taken as the abscissa. In this case, the measured spectrum will show the following characteristics (or factors).

- (i) There is a certain regular cycle.
- (ii) There is an offset.
- (iii) There is an almost linear increasing drift.

(iv) The amplitude of the interference wave decreases as the wavenumber increases because the interference efficiency decreases as the wavenumber increases.

The characteristic (i) probably results from the interference of two light waves. A film having  $i$  layers provides  $(i+1)$  reflective surfaces. In this case, the number of different combinations of two interfering light waves is  $(i+1)C_2$ . Denoting  $(i+1)C_2$  by  $j$ , the characteristic (i) probably results from the superimposition of the  $j$  pieces of cyclic interference spectrums each produced by a different pair of light waves. For example, a film having two layers produces a reflected light composed of three cyclic interference spectrums superimposed on each other. The characteristics (ii) are probably due to the background noise from the apparatus.

The measured spectrum shown in Fig. 2 seems to be composed of a first cosine wave having the cycle interval of about  $1000 \text{ cm}^{-1}$ , a second cosine wave having the cycle interval more than ten times as long as that of the first cosine wave, an offset and an increasing drift, all superimposed on each other. The offset and the drift are commonly observed components, as explained above. Since the sample film in Fig. 2 is composed of two layers, there must be three cyclic spectrums superimposed on each other. However, there are only two cyclic spectrums observable in the graph of Fig. 2. This fact shows that the thickness of each layer of the film cannot be directly calculated from the measured spectrum. In such a case, it is necessary to use the method according to the present invention.

Letting  $\omega_1, \omega_2, \dots, \omega_j$  denote the angular frequencies of the two-beam interference spectrums of the aforementioned characteristic (i), and taking the other factors (ii), (iii) and (iv) into consideration, the spectrum can be approximately represented by the following equation:

$$f(x) = \alpha_0 + \alpha_1 x + \alpha_2 (1/x) \sin(\omega_1 x + \delta_1) + \alpha_3 (1/x) \sin(\omega_2 x + \delta_2) + \dots + \alpha_{j+1} (1/x) \sin(\omega_j x + \delta_j)$$

... (1),

where the angular frequencies  $\omega_1, \dots, \omega_j$  have the dimension of length because, in the present case, the abscissa of the measurement spectrum represents the wavenumber, which is denoted by "x."

In the right side of equation (1), the first term represents the offset, the second term represents the drift, and the third and subsequent terms represent cyclic waveforms. More precisely, the  $(1/x)$  of each of the third and subsequent terms shows the decrease in the amplitude according to the increase in the wavenumber, and  $\delta$  means the shift in the phase, which becomes conspicuous as the thickness becomes very large.

Since

$$\sin(\omega x + \delta) = \sin\omega x \cos\delta + \cos\omega x \sin\delta,$$

equation (1) can be rewritten as

$$f(x) = \alpha_0 + \alpha_1 x + \alpha_2(1/x)\sin(\omega_1 x) + \alpha_3(1/x)\cos(\omega_1 x) + \dots + \alpha_{2j}(1/x)\sin(\omega_j x) + \alpha_{2j+1}(1/x)\cos(\omega_j x) \dots (2).$$

Using  $(2j+2)$  functions  $f_0(x), f_1(x), \dots, f_{2j}(x)$  and  $f_{2j+1}(x)$  defined by

$$f_0(x) = 1,$$

$$f_1(x) = x,$$

$$f_2(x) = (1/x)\sin(\omega_1 x),$$

$$f_3(x) = (1/x)\cos(\omega_1 x),$$

...

$$f_{2j}(x) = (1/x)\sin(\omega_j x), \text{ and}$$

$$f_{2j+1}(x) = (1/x)\cos(\omega_j x),$$

the function  $f(x)$  can be written as a linear sum of the above  $(2j+2)$  functions, as follows:

$$f(x) = \alpha_0 f_0(x) + \alpha_1 f_1(x) + \alpha_2 f_2(x) + \alpha_3 f_3(x) + \dots + \alpha_{2j} f_{2j}(x) + \alpha_{2j+1} f_{2j+1}(x) \dots (3).$$

As explained above, the function  $f(x)$  is an appropriate approximation of a measured spectrum. Therefore, the following description uses the function  $f(x)$  as the constructed

spectrum corresponding to a measured spectrum  $g(x)$ . The function  $f(x)$  has  $j$  unknown values  $\omega_1, \dots, \omega_j$ .

The square error between the function  $f(x)$  and the measured spectrum  $g(x)$  will be minimized when the function  $f(x)$  is the best approximation of the measured spectrum  $g(x)$ .

5 Taking this into account, a set of values is given to the unknown angular frequencies  $[\omega_1, \omega_2, \dots, \omega_j]$ , and the coefficients  $\alpha_0, \alpha_1, \dots, \alpha_{2j+1}$  are changed so that the square error between the function  $f(x)$  and the measured spectrum  $g(x)$  is minimized. This operation is performed for various sets of angular frequencies  $[\omega_1, \omega_2, \dots, \omega_j]$ , and the least square error is obtained for each set of angular frequencies  $[\omega_1, \omega_2, \dots, \omega_j]$ . The angular frequencies  $[\omega_1, \omega_2, \dots, \omega_j]$  10 that give the minimum value of the least square error is chosen as the most appropriate approximation of the angular frequencies of the  $j$  cyclic waveforms superimposed on each other in the measured spectrum.

The above calculation, however, is impractical because it deals with  $j$  unknown values  $[\omega_1, \omega_2, \dots, \omega_j]$ . Taking this into account, it is assumed here that there is only one 15 unknown angular frequency,  $\omega$ . Using four functions  $fa_0(x)$ ,  $fa_1(x)$ ,  $fa_2(x)$  and  $fa_3(x)$  defined by

$$fa_0(x) = 1,$$

$$fa_1(x) = x,$$

$$fa_2(x) = (1/x)\sin(\omega x), \text{ and}$$

$$fa_3(x) = (1/x)\cos(\omega x),$$

20 the function  $fa(x)$  is written here as a linear sum of the above four functions, as follows:

$$fa(x) = \alpha_0 fa_0(x) + \alpha_1 fa_1(x) + \alpha_2 fa_2(x) + \alpha_3 fa_3(x) \dots (3').$$

The equation (3') has only one unknown frequency value,  $\omega$ . With the frequency  $\omega$  fixed at a certain value, the square error between the function  $fa(x)$  and the measured spectrum  $g(x)$  is 25 calculated while changing the coefficients  $\alpha_0, \alpha_1, \alpha_2$  and  $\alpha_3$ . The function  $fa(x)$  that gives the

minimum value of the square error is selected as the constructed spectrum for the given frequency  $\omega$ . Performing this operation for various  $\omega$  values, it is possible to find a value of  $\omega$  that minimizes the least square error. The frequency  $\omega$  thus found corresponds to the function  $fa(x)$  that is the best approximation of the measured spectrum  $g(x)$ .

5 Now, suppose the error between the measured spectrum and the constructed spectrum is represented by an error function whose variables include the angular frequency  $\omega$  and the cycle interval  $T$ . Here, the measured spectrum and the constructed spectrum are each represented by a vector whose elements include the intensity corresponding to wavenumbers predetermined at intervals of  $\Delta T$ , or corresponding to wavelengths 10 predetermined at intervals of  $\Delta \lambda$ .

As explained above, the constructed spectrum  $fa(x)$  is defined here as a linear sum of the four functions  $fa_0(x)$ ,  $fa_1(x)$ ,  $fa_2(x)$  and  $fa_3(x)$ . This means the four functions  $fa_0(x)$ ,  $fa_1(x)$ ,  $fa_2(x)$  and  $fa_3(x)$  can be regarded as four base vectors whose vectorial sum provides the constructed vector  $fa(x)$ . In this case, the distance between the measured vector  $Y$  and the 15 subspace  $W$  defined by the four base vectors  $fa_0(x)$ ,  $fa_1(x)$ ,  $fa_2(x)$  and  $fa_3(x)$  in the vector space corresponds to the local minimum value of the least square error between the measured spectrum  $g(x)$  and the constructed spectrum  $fa(x)$  (see Fig. 3). That is, the best constructed spectrum  $fa(x)$  of the measured spectrum corresponds to the constructed vector  $Y'$  of the foot of the perpendicular line dropped from the measured vector  $Y$  onto the 20 subspace  $W$ . The constructed vector  $Y'$  can be calculated as follows.

The measured vector  $Y$  and the vector  $X$  representing the measurement point (wavenumber) for the measured vector  $Y$  are given as follows.

$$Y = \begin{pmatrix} y_0 \\ y_1 \\ \vdots \\ y_{N-1} \end{pmatrix}, X = \begin{pmatrix} x_0 \\ x_1 \\ \vdots \\ x_{N-1} \end{pmatrix}$$

With the four base vectors  $fa_0(x)$ ,  $fa_1(x)$ ,  $fa_2(x)$  and  $fa_3(x)$  expressed using the elements of the vector  $X$ , a matrix  $A(T)$  is defined as the function of the cycle interval  $T=2\pi/\omega$ , as shown by the following equation (4).

$$A(T) = \begin{pmatrix} 1 & \frac{1}{x_0} \cos \frac{2\pi}{T} x_0 & \frac{1}{x_0} \sin \frac{2\pi}{T} x_0 & 0 \\ 1 & \frac{1}{x_1} \cos \frac{2\pi}{T} x_1 & \frac{1}{x_1} \sin \frac{2\pi}{T} x_1 & 1 \\ \vdots & \vdots & \vdots & \vdots \\ 1 & \frac{1}{x_{N-1}} \cos \frac{2\pi}{T} x_{N-1} & \frac{1}{x_{N-1}} \sin \frac{2\pi}{T} x_{N-1} & N-1 \end{pmatrix} \quad \dots(4)$$

As explained above, the constructed vector  $Y'$  is defined by the foot of the perpendicular line dropped from the measured vector  $Y$  onto the subspace  $W$ . Therefore, the vector  $Y' - Y$  is orthogonal to each of the four base vectors. This relation can be expressed by the equation  ${}^t A(Y' - Y) = 0$ , which can be rewritten into the following equation (5) to obtain the constructed vector  $Y'$ .

$$Y' = A({}^t A A)^{-1} {}^t A Y \quad \dots(5)$$

Using the measured vector  $Y$  and the constructed vector  $Y'$ , the error function  $\varepsilon(T)$  is defined here by the following equation.

$$\varepsilon(T) = \sqrt{\frac{{}^t (Y - Y')(Y - Y')}{N-1}} \quad \dots(6)$$

Equation (6) provides the least square error between the measured spectrum and the constructed spectrum for a given cycle interval  $T$ . When a graph is drawn with the cycle interval  $T$  as the abscissa and the error function  $\varepsilon(T)$  as the ordinate, the graph will have one or more local minimum points. Each cycle interval  $T$  at which each local minimum point appears corresponds to one of the cycle intervals of the  $j$  modes of two-beam interferences.

The  $j$  modes of two-beam interferences can be divided into two groups. The first group includes  $i$  modes of interferences, each of which is produced by two-beams coming

from the front and rear surfaces of each of the  $i$  layers. The other group includes  $(j-i)$  modes of interferences, each of which is produced by two-beams coming from the front and rear surfaces of two or more layers stacked. For example, the interference between the reflected light waves  $R_{11}$  and  $R_{12}$  in Fig. 1 requires only the first layer. Similarly, the interference between the reflected light waves  $R_{12}$  and  $R_{13}$  requires only the second layer. The interference between the reflected light waves  $R_{12}$  and  $R_{13}$ , on the other hand, requires the first and second layers. The thickness of each of the  $i$  layers can be obtained by analyzing only the aforementioned  $i$  kinds of interferences.

Thus, in practical measurements, it is necessary to identify the local minimum points that correspond to the interferences each produced by each of the  $i$  layers. This is practically possible; it can often be correctly determined which local minimum point corresponds to the interference of which pair of light waves. An example is the measurement of the thickness of a film for the purpose of quality control. In this case, plural sample films of the same kind are measured to determine whether the thickness of each film is appropriate, so that the error curves always take similar forms. Therefore, it is possible to empirically determine which local minimum point corresponds to the interference of which pair of light waves. In the case where some other method is available for measuring the thickness of each layer of a multiple layered film with certain accuracy, it is possible to estimate the positions of the local minimum points concerned from the measured values, taking into account the two-beam interference.

The relation between the cycle interval  $T$  and the thickness  $d$  of the sample film for a local minimum point selected can be determined as follows. When, as is already known, a ray of measurement light enters a layer of refractive index  $n$  at an incident angle  $\theta$ , the basic equation for calculating the thickness  $d$  of the layer is given by

$$d \text{ [cm]} = \Delta m / \{2 \cdot (n^2 - \sin^2 \theta)^{1/2} (1/\lambda_2 - 1/\lambda_1)\} \dots (7),$$

where  $\Delta m$  is the order number of the peak of wavelength  $\lambda_2$  when counted from the peak of wavelength  $\lambda_1$  toward shorter wavelengths. Normally,  $\Delta m = 1$ .

Using the cycle interval  $T [\text{cm}^{-1}] = 1/\lambda_2 - 1/\lambda_1$ , the equation (7) can be rewritten as

$$d = 1/2 \cdot (n^2 - \sin^2\theta)^{1/2} T,$$

5 and it is further rewritten as

$$T = 1/\{2 \cdot (n^2 - \sin^2\theta)^{1/2} d\} = 1 \times 10^7 / \{2 \cdot (n^2 - \sin^2\theta)^{1/2} d'\},$$

where  $d$  is represented in cm, and  $d'$  in nm.

When  $\theta = 0$ , the terms including  $\sin \theta$  can be neglected, and the following equation is obtained.

10  $T = 1 \times 10^7 / (2 \cdot n \cdot d') \dots (8)$

The equation (8) can be rewritten as follows to obtain the thickness of the layer.

$$d' [\text{nm}] = 1 \times 10^7 / (2 \cdot n \cdot T) \dots (9)$$

Substituting the cycle interval of the two-beam interference independently produced by each layer and the refractive index of each layer into equation (9) will give the thickness 15 of each layer.

An example of the above method for measuring the thickness of a film is described. The film in this example has two layers 21 and 22, as shown in Fig. 4. In this case, the film reflects three light waves  $R_{21}$ ,  $R_{22}$  and  $R_{23}$ , so that there are three modes of interference:  $[R_{21}, R_{22}]$ ,  $[R_{22}, R_{23}]$  and  $[R_{21}, R_{23}]$ . The interference  $[R_{21}, R_{22}]$  is produced by the first 20 layer 21, the interference  $[R_{22}, R_{23}]$  is produced by the second layer 22, and the interference  $[R_{21}, R_{23}]$  is produced by the combination of the two layers 21 and 22. Therefore, the thicknesses of the two layers of the film should be calculated by analyzing the first and second interferences  $[R_{21}, R_{22}]$  and  $[R_{22}, R_{23}]$ .

Fig. 5 shows a graph in which the least square error calculated by equation (6) is

plotted against the cycle interval  $T$ . The least square error is calculated from the measured spectrum obtained by casting a monochromatic measurement light onto a two-layered film and scanning the wavelength of the measurement light. The graph shows two local minimum points at cycle intervals  $12000\text{cm}^{-1}$  and  $14000\text{cm}^{-1}$ . Though not shown in the drawing, there  
 5 is another local minimum point at a cycle interval under  $10000\text{cm}^{-1}$ . Thus, the graph has three local minimum points. Each of the three local minimum points corresponds to each of the two-beam interferences [R21, R22], [R22, R23] and [R21, R23].

The correspondence between the local minimum points and the two-beam interferences should be determined empirically, or by an appropriate method. An example of  
 10 such methods is as follows. After the creation of the graph of Fig. 5, the thickness of the layer 21 is increased while that of the layer 22 is unchanged, and the measurement is similarly performed to create another graph. Comparison of the two graphs will show that one of the local minimum points has shifted in the direction of x-axis (i.e. wavenumber or  
 15 cycle interval). This shift identifies the local minimum point that corresponds to the interference [R21, R22] produced by the layer 21. It is assumed here that the local minimum point at  $12000\text{cm}^{-1}$  corresponds to the interference [R21, R22] produced by the layer 21, and the local minimum point at  $14000\text{cm}^{-1}$  corresponds to the interference [R22, R23] produced by the layer 22. From this assumption, it results that the third local minimum point at the  
 20 cycle interval under  $10000\text{cm}^{-1}$  corresponds to the interference between the reflected light waves R21 and R23 produced by the two layers 21 and 22. Therefore, the third local minimum point is not used in the thickness calculation.

Letting  $d_1$  and  $d_2$  denote the thicknesses of the first and second layers 21 and 22, and substituting the cycle intervals ( $12000\text{cm}^{-1}$  and  $14000\text{cm}^{-1}$ ) and the refractive indices  $n_1$  and  $n_2$  into equation (9), the thicknesses  $d_1$  and  $d_2$  are given as follows.

25 
$$d_1[\text{nm}] = 1 \times 10^7 / (2 \cdot n_1 \cdot 12000)$$

$$d_2[\text{nm}] = 1 \times 10^7 / (2 \cdot n_2 \cdot 14000)$$

The method described in the Japanese Patent Application No. 2002-147107 also uses an error function defined similar to equation (6), in which thickness is used in place of cycle interval, and the error function contains reflective index. In contrast, by using cycle interval 5 as a variable, the method according to the present invention uses no refractive index in not only equation (6) but also equations (4) and (5) to be substituted into equation (6). This means that the thickness of each layer can be measured even when the sample film consists of plural layers differing in refractive index and thickness.

The foregoing discussion has assumed that the sample film is a multiple layered film. 10 It should be noted that the method according to the present invention is applicable to the measurement of a single-layer film. In this case, the two-beam interference occurs at only one wavenumber, so that the least square error has only one minimum value.

An apparatus embodying the present invention is described. Fig. 6 schematically shows the construction of the apparatus of this embodiment.

15 The apparatus includes a light source 41, a spectroscopic section 42, an optical system 43, a photodetector 44, a spectrum-creating section 45 and a calculating section 46, where an interference spectrum created in the spectrum-creating section 45 is sent to the calculating section 46 and a thickness is calculated based on the interference spectrum according to the method described later. The spectrum-creating section 45 and the 20 calculating section 46 are actually constructed by running appropriate programs on a personal computer.

The basic operation of the apparatus is as follows. From the white light emitted from the light source 41, the spectroscopic section 42 extracts a ray of monochromatic measurement light having a single wavelength. The measurement light is cast on a sample 25 S through the optical system 43. The sample S may be either a single-layer film or multiple

layered film. It is assumed here that the sample S has  $i$  layers. The sample S reflects the light on the front and rear surfaces, and also on the boundary surfaces in the case of multiple layered films. The reflected light waves travel again through optical system 43 onto the photodetector 44. Receiving the light waves, the photodetector 44 generates 5 electrical signals corresponding to the total intensity of the reflected light waves, and sends the signals to the spectrum-creating section 45. The reflected light waves interfere with each other, producing an interference light, as described later. When the wavelength of the measurement light is changed (or scanned), the output signal of the photodetector 44 forms a cyclic spectrum (or an interference spectrum). Based on the intensity signal from the 10 photodetector 44, the spectrum-creating section 45 creates the interference spectrum with the wavenumber (or wavelength) as the abscissa and the intensity as the ordinate. The interference spectrum thus created is the measurement spectrum described above. Receiving the interference spectrum, the calculating section 46 calculates the thickness of each layer of the sample by a process according to the above-described method.

15 The calculation performed by the calculating section 46 is described, using Fig. 7.

In Step S1, the following information is externally specified as the calculation conditions: the upper limit  $Ta$ , the lower limit  $Tb$  and the interval  $\Delta T$  of the cycle intervals to perform the calculation; and the refractive indices  $n_k$  ( $k=1\dots i$ ) of the layers of the sample. When the cycle intervals at which local minimum points will appear have been roughly 20 estimated, the upper and lower limits  $Ta$  and  $Tb$  should be determined so that the range  $Ta-Tb$  covers the estimated cycle intervals, to reduce the calculation time. In the case of using a multiple layered sample, the calculation should cover the entirety of such local minimum points that correspond to the interferences each produced by each layer of the sample. Shorter intervals  $\Delta T$  will provide higher calculation accuracy, but will require longer 25 calculation time. Taking into account the trade-off between the accuracy and the calculation

time, the operator should determine the interval  $\Delta T$ .

In the case of measuring a multiple layered film, Step S1 may further include a sub-step of externally specifying an assumed range of cycle interval for each local minimum point corresponding to the interference produced by each layer. The assumed range is used in Step S8 described later. The assumed range of cycle interval for each layer may be otherwise specified in Step S8.

In the case of repeatedly measuring the same kind of sample, it is possible to pre-register the information to be entered in Step S1 so that the operator does not need to enter the information every time the measurement of the sample is repeated.

When the calculation is started, the cycle interval  $T$  is set at  $T_a$  (Step S2), the constructed spectrum  $fa(x)$  or constructed vector  $Y'$  is searched for, and the least square error corresponding to the constructed spectrum  $fa(x)$  is obtained, as described above (Step S3).

Next, it is determined whether the cycle interval  $T$  at the moment is equal to or greater than  $T_b$  (Step S4). When  $T$  is less than  $T_b$ , the cycle interval  $T$  is incremented by  $\Delta T$  (Step S5), and the operation returns to Step S3. Steps from S3 to S5 are repeated until the cycle interval  $T$  becomes equal to or greater than  $T_b$  in Step S4. Thus, the range from  $T_a$  to  $T_b$  is scanned to search for constructed spectrums or constructed vectors at intervals  $\Delta T$ , and the least square error is obtained for each of the constructed spectrums.

The result of the calculation is represented by a curve showing the relation between the cycle interval and the least square error, as shown in Fig. 5 (Step S6). Then, this curve is searched for one or more local minimum points (Step S7).

Within each assumed range of cycle interval specified for each layer in Step S1, the correspondence between the local minimum point obtained in Step S7 and the two-beam interference is examined (Step S8). That is, when an assumed range contains only one minimum point, it means that the minimum point corresponds to the two-beam interference

produced by the layer corresponding to the assumed range concerned.

If a minimum point belongs to none of the assumed ranges, or if there are plural local minimum points within a single assumed range, it is impossible to automatically determine which two-beam interference corresponds to the local minimum point. In such a case, based  
 5 on the curve showing the relation between the cycle interval and the least square error, the operator should determine, empirically or by other methods, which local minimum point corresponds to which two-beam interference, and enter information indicating the correspondence into the calculating section 46. Alternatively, it is possible to remove the step of specifying the assumed ranges from Step S1 and instead provide Step S8 with a step  
 10 of letting the operator manually determine the correspondence between all the necessary local minimum points and the two-beam interferences, based on the curve showing the relation between the cycle interval and the least square error.

To calculate the thickness of each of the first to  $i$ th layers, the calculation by equation  
 (9) is performed, using the cycle interval corresponding to the local minimum point  
 15 identified in Step S8 and the refractive indices entered in Step S1 (Step S9).

The above embodiments are mere examples of the present invention and may be modified in various ways. For example, the base spectrums used for representing the constructed spectrum may be differently defined. When the film is very thin, the waveform of the interference spectrum tends to have peaks or troughs whose cycle interval cannot be  
 20 clearly determined. In such a case, the cosine terms and/or  $(1/x)$  terms may be removed from the base spectrums to obtain a better approximation result by easier calculation processes. Furthermore, the approximation accuracy can be improved by appropriately changing, adding or removing a term or terms of equation (3').

In the above embodiments, the interference produced by two or more layers  
 25 combined is not taken into account because the thickness of each layer can be calculated

from only the interference produced by the layer concerned. However, when the interference produced by each layer cannot be separately extracted because of plural local minimum points located too closely, the thickness can be calculated by using the interference produced by a combination of two or more layers. For example, in Fig. 1, when the local minimum point corresponding to the interference [R11, R12] is located too close to another local minimum point to calculate the thickness  $d_1$  of the first layer from the interference, the thickness  $d_1$  can be calculated by

$$T_{12}=1\times10^7/(2\cdot(n_1d_1+n_2d_2)),$$

where  $d_2$  is the thickness of the second layer calculated from the interference [R12, R13], and  $T_{12}$  is the cycle interval at which the local minimum point corresponding to the interference [R11, R13] appears.

As described above, the method and the apparatus according to the present invention greatly improves the thickness measurement accuracy by taking into account various factors appearing in the measured spectrum, such as the offset, drift, phase shift, and amplitude change of the cyclic waveform. Also, the method and the apparatus according to the present invention makes it possible to measure the thickness of each layer of multiple layered films even when the layers differ from each other in thickness and refractive index.